

Life cycle inventories of long-distance transport of crude oil

Report

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Contents

IMPRINT	II
CONTENTS	III
ABBREVIATIONS	V
1 INTRODUCTION	1
2 MARKET SITUATION	3
2.1 Switzerland	3
2.2 EU-28	3
2.4 Global market	5
2.5 Threshold for considering countries of origin	7
3 TRANSPORT ROUTES	7
3.1 Import to Switzerland	7
3.2 Import to Europe	7
3.3 Import to North America	7
3.4 Import to global market	7
3.5 Transport from extraction site to port of destination	8
3.5.1 Algeria	8
3.5.2 Argentina	8
3.5.3 Australia	8
3.5.4 Azerbaijan	9
3.5.5 Brazil	9
3.5.6 Canada	9
3.5.7 Colombia	9
3.5.8 Ecuador	9
3.5.9 India	9
3.5.10 Iran	9
3.5.11 Iraq	9
3.5.12 Kazakhstan	10
3.5.13 Kuwait	10
3.5.14 Libya	10
3.5.16 Norway	10
3.5.17 Mexico	10
3.5.18 Russia	10
3.5.19 Saudi Arabia	11
3.5.20 Turkmenistan	11
3.5.21 United States of America	11
3.5.22 Uzbekistan	12
3.7 Transport from extraction site to national regional refinery	12
3.8 Summary for the distances and means of transport	12
4 EVAPORATION LOSSES FOR STORAGE AND HANDLING	16
5 PIPELINE TRANSPORTS	17
5.1 Pipeline technology and transport losses	17
5.2 Pipeline infrastructure	18

6	SUMMARY OF LIFE CYCLE INVENTORY DATA	21
7	OUTLOOK	25
8	BIBLIOGRAPHY	26

Abbreviations

a	year (annum)
API	American Petroleum Institute
AZ	Azerbaijan
bbbl	Barrel
bcm	billion cubic meters
BOD5	Biochemical oxygen demand for 5 days of microbial degradation
BTU	British Thermal Unit (1 BTU = 1055 J)
BTX	Benzene, Toluene, and Xylenes
Bq	Becquerel
CH ₄	Methane
CHP	Combined Heat and Power
CIS	Commonwealth of Independent States
CMC	Carboxymethyl Cellulose
CO	Carbon monoxide
CO ₂	Carbon dioxide
COD	Chemical oxygen demand
Concawe	Conservation of Clean Air and Water in Europe (the oil companies' European organization for environmental and health protection, established in 1963)
d	day
DeNO _x	Denitrification method (general)
DM	Dry matter
DoE	Department of Energy, US
dwt	Dead weight tons
DZ	Algeria
E5/10/15/85•	Petrol with 5%/10%/15%/85% ethanol
EOR	Enhanced Oil Recovery
EPA	Environmental Protection Agency, US
FGD	Flue Gas Desulphurisation system
GGFR	Global Gas Flaring Reduction Partnership
GRT	Gross Registered Tonne
GWP	Global Warming Potential
HC	Hydrocarbons
HEC	Hydroxyethyl cellulose
IEA	International Energy Agency
IMO	International Maritime Organization
IPCC	International Panel on Climate Change
IQ	Iraq
J	Joule
KBOB	Koordinationsgremium der Bauorgane des Bundes
KZ	Kazakhstan
LCI	Life cycle inventory analysis
LCIA	Life cycle impact assessment
MEEPD	Ministry of the Environment, Environmental Protection Department
M.	Million
MJ	Megajoule

Mt	Megaton = 1 million tons
MTBE	Methyl tert-butyl ether
MW	Megawatt
MX	Mexico
NCI	Nelson complexity index
NER	Net Energy Return
NG	Nigeria
NGL	Natural Gas Liquids
NL	Netherlands
Nm ³	Normal-cubic metre (for gases)
NMVOC	Non-Methane-Volatile Organic Compounds
NO	Norway
NOAA	National Oceanic and Atmospheric Administration
NOX	Nitrogen oxides
NR	Not Reported
Ns	not specified
OBM	Oil Based Mud,
OE	Oil equivalent
OECD	Organisation for Economic Cooperation and Development
PAH	Polycyclic Aromatic Hydrocarbons
PC	Personal Communication
PM	Particulate Matter
Rn	Radon
RODP	Relative Ozone Depletion Potential
RU	Russia
SA	Saudi-Arabia
SEPL	South European Pipeline
SPCA	State Pollution Control Authority
TDS	Total Dissolved Solids
toe	Ton Oil Equivalent
TSP	Total Suspended Particulates
TSS	Total Suspended Solids
UCTE	Union for the Co-ordination of Transmission of Electricity
ULCC	Ultra Large Crude Carrier
UNEP	United Nations Environment Programme
US (A)	United States of America
UVEK Works)	Federal Department for Environment, Transport, Energy and Communications
VLCC	Very Large Crude Carrier
VOC	Volatile Organic Compounds
WEC	World Energy Council

1 Introduction

The goal of this study is to report the data as submitted to ecoinvent for the implementation in their database release version 3.10. Changes made by the commissioner to implement the data in the ecoinvent v3-database are not described in this report.¹ The content of this document therefore does not fully reflect the LCI data as provided with ecoinvent v3.10.

This document is based on the previous update of the life cycle inventory data for long-distance transport of crude oil (Meili et al. 2022). Former versions of this report have been elaborated in a project for updating and harmonizing the life cycle inventories in the UVEK database (UVEK 2018). There the focus was on analysing the long-distance crude oil transport from the perspective of production regions relevant for Switzerland, Europe, North America and the global situation.

For this report, additionally the perspective of other specific countries is analysed for the reference year 2021 (see Tab. 1.1).

Also the reports for the oil and gas extraction (Meili et al. 2023) and the transport of natural gas to the end user (Bussa et al. 2023) were updated in view of an integration in ecoinvent v3 in the same project.

The investigation starts at the oil field in a foreign country and ends with the delivery of crude oil to a refinery at a specific country or region.

To simplify future modelling, aggregated datasets for crude oil import mix to the analysed countries or regions are generated. For the infrastructure, the formerly consulted literature information on data for pipelines, relevant for the environment (specific energy demand, emissions to air and water, maintenance, energy carrier of pipeline driving systems etc.) is assumed to be still valid (c.f. Jungbluth 2007) and no update was commissioned for this.

¹ See for example the version for implementation to ecoinvent 3.9 in FitzGerald et al. 2023. When ready, the „Report of changes“ is provided on <https://ecoinvent.org/the-ecoinvent-database/data-releases/> in the „Relevant Documents & Files“ section of the latest ecoinvent version.

Tab. 1.1 Countries and world regions for which crude oil markets are modelled in this study. Port of destination assumed for the global transport model and amount of crude oil extracted, imported, and exported for the reference year 2021, in kg (estimates based on BP 2022 and Avenegy_Suisse 2022)

	Port of destination	Crude oil extracted	Crude oil imported	Crude oil exported	Crude oil on market
Unit		kg	kg	kg	kg
Europe	<i>Rotterdam</i>	1.60E+11	4.68E+11	3.64E+10	5.92E+11
North America	<i>Houston</i>	1.07E+12	3.29E+11	3.89E+11	1.01E+12
United Arab Emirates	Dubai or Abu Dhabi	1.64E+11	5.34E+09	1.46E+11	2.36E+10
Australia	Perth	1.81E+10	1.49E+10	9.23E+09	2.38E+10
Belgium	Antwerp	5.06E+07	2.71E+10	1.15E+07	2.71E+10
Brazil	Santos	1.57E+11	7.03E+09	6.41E+10	9.97E+10
Canada	Quebec	2.67E+11	2.39E+10	1.97E+11	9.36E+10
Switzerland	Marseille	0.00E+00	2.30E+09	0.00E+00	2.30E+09
China	Guangdong	1.99E+11	5.26E+11	1.57E+09	7.23E+11
Colombia	Tumaco	3.89E+10	0.00E+00	1.59E+10	2.30E+10
Germany	Hamburg	3.07E+09	8.41E+10	6.98E+08	8.65E+10
Algeria	Algiers	5.82E+10	0.00E+00	3.10E+10	2.72E+10
Spain	Castellon	5.91E+06	5.18E+10	2.69E+06	5.18E+10
France	Marseille	7.94E+08	5.97E+10	1.80E+08	6.03E+10
United Kingdom	Southampton	4.09E+10	2.33E+10	9.28E+09	5.48E+10
Indonesia	Tanjung Priok	3.38E+10	4.14E+10	1.33E+10	6.18E+10
India	Mumbai	3.40E+10	2.14E+11	5.32E+07	2.48E+11
Iran	Bahregan Sar Oilfield	1.68E+11	0.00E+00	5.34E+10	1.14E+11
Italy	Trieste	4.84E+09	4.59E+10	1.10E+09	4.96E+10
Japan	Tokyo	3.69E+08	1.22E+11	4.11E+08	1.22E+11
South Korea	Inchon	1.77E+08	1.15E+11	6.98E+07	1.15E+11
Kuwait	Shuaiba	1.31E+11	0.00E+00	8.84E+10	4.27E+10
Mexico	Veracruz	9.65E+10	4.00E+00	5.29E+10	4.36E+10
Netherlands	Rotterdam	1.11E+09	3.11E+10	2.53E+08	3.20E+10
Peru	Callao	5.31E+09	6.37E+09	2.17E+09	9.50E+09
Qatar	Halul Island	7.33E+10	0.00E+00	2.34E+10	5.00E+10
Russian Federation	St. Petersburg	5.36E+11	2.43E+07	2.64E+11	2.73E+11
Saudi Arabia	Ju' aimah	5.15E+11	0.00E+00	3.23E+11	1.92E+11
Singapore	Singapore	0.00E+00	4.70E+10	1.01E+09	4.60E+10
Thailand	Sriracha Oil terminals	1.39E+10	3.97E+10	5.50E+09	4.82E+10
Turkey	Gemlik	4.31E+09	9.63E+09	1.70E+09	1.22E+10
Taiwan	Kaohsiung	5.34E+08	4.08E+10	2.11E+08	4.12E+10
United States	Houston	7.11E+11	3.05E+11	1.39E+11	8.77E+11
South Africa	Cape Town	4.88E+09	5.22E+09	0.00E+00	1.01E+10
Global	-	4.22E+12	2.06E+12	2.06E+12	4.22E+12
Total of country specific markets analysed		3.28E+12	1.85E+12	1.44E+12	3.68E+12
Share of country specific markets analysed on global market		77.7%	89.8%	70.2%	87.3%

2 Market situation

To represent the market situation in 2021, international trade data is used in the model (BP 2022). For the situation in Switzerland, data is taken from the annual report of Avenergy_Suisse 2022. In the following subchapters, examples are shown for the considered data for the market situation in Switzerland, the EU-28-states and the global situation.

2.1 Switzerland

In 2021, no crude oil is extracted in or exported from Switzerland. Crude oil is only imported to Switzerland from the countries listed in Tab. 2.1. For all these countries extraction data is modelled and updated for the reference year 2021. Typical properties of crude oil are provided in the report on oil extraction (c.f. Meili et al. 2023).

Tab. 2.1 Amount and share of crude oil imported to Switzerland in 2021, by country of origin (Avenergy_Suisse 2022).

Origin of crude oil transported to Switzerland	crude oil imported	Share for import mix in 2021
	thousand tons	Mass fraction (%)
Nigeria	899	39.2%
United States	728	31.7%
Libya	566	24.6%
Kazakhstan	62	2.7%
Algeria	41	1.8%
Total	2'297	100.0%

2.2 EU-28

Some of the EU-28 countries extracted and exported crude oil in 2021. Additionally, the EU-28 countries imported crude oil from different countries (BP 2022). To build a market mix, the locally extracted and imported crude oil is added up and the exported crude oil is subtracted. Tab. 2.2 shows the amount of crude oil extracted in and exported from EU-28 countries for which specific extraction data is modelled and updated for the reference year 2021 (Meili et al. 2023). Also shown is the amount of crude oil imported from outside of the EU-28, for countries of which specific extraction data is modelled and updated for the reference year 2021 (Meili et al. 2023). In total about 80% of the crude oil refined in EU-28 countries is imported. The modelled countries cover about 95% of the market mix of the EU-28 countries.

Tab. 2.2 Amount of crude oil extracted in, imported to and exported from EU-28 countries (BP 2022). Only amounts for countries for which extraction data is modelled in the LCI for 2021 are shown and summed up in "Total covered" (Meili et al. 2023).

Origin of crude oil refined in the European Union	Extracted in EU	Import to EU	Export from EU	Market (refined in EU)	Share (refined in EU)
Unit	kg	kg	kg	kg	%
United Arab Emirates	0	7.92E+07	0	0	0.00%
Argentina	0	1.08E+09	0	1.08E+09	0.20%
Australia	0	2.47E+07	0	0	0.00%
Azerbaijan	0	1.71E+10	0	1.71E+10	3.10%
Belgium	5.06E+07	0	1.15E+07	0	0.00%
Bolivia	0	5.93E+07	0	0	0.00%
Brazil	0	5.81E+09	0	5.81E+09	1.06%
Canada	0	4.10E+09	0	4.10E+09	0.75%
China	0	0	0	0	0.00%
Colombia	0	1.44E+09	0	1.44E+09	0.26%
Germany	3.07E+09	0	6.98E+08	2.38E+09	0.43%
Algeria	0	2.10E+10	0	2.10E+10	3.82%
Ecuador	0	9.39E+08	0	9.39E+08	0.17%
Egypt	0	1.07E+10	0	1.07E+10	1.94%
Spain	5.91E+06	0	1.34E+06	0	0.00%
France	7.94E+08	0	1.80E+08	6.14E+08	0.11%
United Kingdom	4.09E+10	0	9.28E+09	3.16E+10	5.74%
Indonesia	0	3.00E+07	0	0	0.00%
India	0	3.54E+02	0	0	0.00%
Iraq	0	4.75E+10	0	4.75E+10	8.65%
Iran	0	5.58E+08	0	5.58E+08	0.10%
Italy	4.84E+09	0	1.10E+09	3.74E+09	0.68%
Japan	0	2.34E+02	0	0	0.00%
South Korea	0	1.57E+05	0	0	0.00%
Kuwait	0	2.20E+03	0	0	0.00%
Kazakhstan	0	4.18E+10	0	4.18E+10	7.60%
Libya	0	2.15E+10	0	2.15E+10	3.92%
Mexico	0	7.65E+09	0	7.65E+09	1.39%
Malaysia	0	2.30E+07	0	0	0.00%
Nigeria	0	2.46E+10	0	2.46E+10	4.47%
Netherlands	1.11E+09	0	2.53E+08	8.61E+08	0.16%
Norway	9.38E+10	0	2.13E+10	7.25E+10	13.18%
Oman	0	1.56E+08	0	0	0.00%
Peru	0	1.97E+08	0	0	0.00%
Poland	1.42E+09	0	3.22E+08	1.10E+09	0.20%
Qatar	0	2.44E+08	0	0	0.00%
Romania	3.32E+09	0	7.55E+08	2.57E+09	0.47%
Russian Federation	0	1.39E+11	0	1.39E+11	25.21%
Saudi Arabia	0	2.85E+10	0	2.85E+10	5.18%
Thailand	0	1.24E+07	0	0	0.00%
Turkmenistan	0	5.82E+09	0	5.82E+09	1.06%
Turkey	0	3.83E+06	0	0	0.00%
Trinidad and Tobago	0	1.29E+08	0	0	0.00%
Taiwan	0	4.75E+05	0	0	0.00%
Ukraine	2.45E+09	0	5.57E+08	1.90E+09	0.34%
United States	0	5.14E+10	0	5.14E+10	9.35%
Uzbekistan	0	1.32E+09	0	1.32E+09	0.24%
Venezuela	0	1.24E+09	0	1.24E+09	0.23%
Total covered	1.52E+11	4.34E+11	3.45E+10	5.50E+11	
Total according to statistics	1.59E+11	4.68E+11	3.64E+10	5.91E+11	
Share for LCI (%)	95%	93%	95%	93%	100%

2.4 Global market

To simplify the modelling of a global market mix, it is assumed, that the globally refined crude oil in 2021 is equal to the extracted crude oil in the same period (BP 2022). For long-distance transportation the amount of imported crude oil to the global region is considered (BP 2022). Tab. 2.4 shows the amount of crude oil extracted in and globally imported from countries for which specific extraction data is modelled and updated for the reference year 2021 (Meili et al. 2023). The modelled countries cover about 91% of the globally extracted crude oil.

If, e.g., due to annual trade imbalances, export in a country or region exceeds extraction rate in the same region, this is corrected by using the value for extraction instead of export. This also means, no physical trade between different countries is assumed.

Tab. 2.4 Amount of crude oil extracted in and imported to global region (BP 2022). Only amounts for countries for which extraction data is modelled in the LCI for 2021 are shown and summed up in "Total covered" (Meili et al. 2023).

Origin of crude oil refined globally	Extracted globally	Imported globally	Market (refined globally)	Share (refined globally)
Unit	kg	kg	kg	%
United Arab Emirates	1.64E+11	1.46E+11	1.64E+11	4.08%
Argentina	2.91E+10	1.19E+10	2.91E+10	0.72%
Australia	1.81E+10	9.23E+09	1.81E+10	0.45%
Azerbaijan	3.51E+10	2.22E+10	3.51E+10	0.87%
Belgium	5.06E+07	1.15E+07	0	0.00%
Bolivia	1.60E+09	6.55E+08	0	0.00%
Brazil	1.57E+11	6.41E+10	1.57E+11	3.89%
Canada	2.67E+11	1.97E+11	2.67E+11	6.63%
China	1.99E+11	1.57E+09	1.99E+11	4.94%
Colombia	3.89E+10	1.59E+10	3.89E+10	0.97%
Germany	3.07E+09	6.98E+08	0	0.00%
Algeria	5.82E+10	3.10E+10	5.82E+10	1.44%
Ecuador	2.53E+10	1.04E+10	2.53E+10	0.63%
Egypt	2.96E+10	1.58E+10	2.96E+10	0.74%
Spain	5.91E+06	1.34E+06	0	0.00%
France	7.94E+08	1.80E+08	0	0.00%
United Kingdom	4.09E+10	9.28E+09	4.09E+10	1.02%
Indonesia	3.38E+10	1.33E+10	3.38E+10	0.84%
India	3.40E+10	5.32E+07	3.40E+10	0.84%
Iraq	2.01E+11	1.76E+11	2.01E+11	4.99%
Iran	1.68E+11	5.34E+10	1.68E+11	4.16%
Italy	4.84E+09	1.10E+09	4.84E+09	0.12%
Japan	3.69E+08	4.11E+08	0	0.00%
South Korea	1.77E+08	6.98E+07	0	0.00%
Kuwait	1.31E+11	8.84E+10	1.31E+11	3.26%
Kazakhstan	8.60E+10	5.44E+10	8.60E+10	2.14%
Libya	5.96E+10	3.18E+10	5.96E+10	1.48%
Mexico	9.65E+10	5.29E+10	9.65E+10	2.40%
Malaysia	2.59E+10	1.02E+10	2.59E+10	0.64%
Nigeria	7.79E+10	7.79E+10	7.79E+10	1.94%
Netherlands	1.11E+09	2.53E+08	0	0.00%
Norway	9.38E+10	2.13E+10	9.38E+10	2.33%
Oman	4.68E+10	1.49E+10	4.68E+10	1.16%
Peru	5.31E+09	2.17E+09	5.31E+09	0.13%
Poland	1.42E+09	3.22E+08	0	0.00%
Qatar	7.33E+10	2.34E+10	7.33E+10	1.82%
Romania	3.32E+09	7.55E+08	0	0.00%
Russian Federation	5.36E+11	2.64E+11	5.36E+11	13.32%
Saudi Arabia	5.15E+11	3.23E+11	5.15E+11	12.79%
Thailand	1.39E+10	5.50E+09	1.39E+10	0.35%
Turkmenistan	1.20E+10	7.58E+09	1.20E+10	0.30%
Turkey	4.31E+09	1.70E+09	4.31E+09	0.11%
Trinidad and Tobago	3.49E+09	1.43E+09	0	0.00%
Taiwan	5.34E+08	2.11E+08	0	0.00%
Ukraine	2.45E+09	5.57E+08	0	0.00%
United States	7.11E+11	1.39E+11	7.11E+11	17.66%
Uzbekistan	2.72E+09	1.72E+09	0	0.00%
Venezuela	3.34E+10	1.37E+10	3.34E+10	0.83%
Total covered	4.05E+12	1.92E+12	4.03E+12	
Total according to statistics	4.48E+12	2.06E+12	4.48E+12	
Share for LCI (%)	90%	93%	90%	100%

2.5 Threshold for considering countries of origin

International trade data shows some aggregated data points for import-export relations, e.g. for imports from “Other Europe” or “Other Asia pacific” (BP 2022). In this study, such aggregated data was allocated proportionally according to region specific extraction data for export and region-specific consumption data for imports. However, to reduce the number of interconnections and complexity in the database, a threshold value was defined to neglect import-, export- and extraction-shares for a specific market if they are below 0.1%.

3 Transport routes

3.1 Import to Switzerland

No changes were made compared to a former study (Meili et al. 2018). According to the refinery in Cressier, all crude oil that is directly imported to Switzerland enters the European mainland through the seaport in Marseille (FR)². The length of the Pipeline is measured with 600 km³.

3.2 Import to Europe

Crude oil imported for the European average refinery is assumed to be shipped to the European mainland via Rotterdam. Crude oil, which is directly imported onshore, e.g., from Russia, Kazakhstan and Azerbaijan enters Europe on the mainland via pipelines and is assumed to be refined mainly in Eastern European refineries. In this model, for these exceptions, a refinery in Bratislava, Slovakia is assumed for distance calculations.

For crude oil processed directly in the country of origin (e.g., DE, GB, NL) and oil transported by ship, a generic transport distances to a refinery of about 100km is considered.

3.3 Import to North America

Crude oil imported to Northern America is assumed to be shipped to Houston. For crude oil processed directly in the country of origin (CA, MX, US) and oil transported by ship, a generic transport distance to a refinery of about 100km is considered.

3.4 Import to global market

For the countries for which extraction of crude oil is modelled, the weighted transport distance for export to specific countries or global regions is calculated based on global statistics (BP 2022). For each country one single harbour, which is close to local oil fields is chosen as port of origin. For countries that do not extract crude oil, harbours close to refineries are selected. Independent of current trade statistics and local circumstances for each country only one harbour is selected and modelled as origin and destination port.

² <https://www.srf.ch/news/wirtschaft/was-kommt-nach-dem-erdoel-cressier-die-letzte-erdoel-raffinerie-der-schweiz> online 16.12.2020

³ Distance measured on www.maps.google.com, online 05.10.2017.

3.5 Transport from extraction site to port of destination

All distances for transport in pipelines and on open sea are taken from online maps^{4,5} and/or from former studies (Jungbluth 2007; Meili et al. 2018; Stolz & Frischknecht 2017).

For countries that produce between 10% and 50% offshore (e.g., Kazakhstan, Saudi-Arabia, and USA, c.f. Meili et al. 2021, Tab. 4.1), a generic value of 20km offshore pipeline is assumed. For countries where more than 50% of crude oil is produced offshore (e.g., Nigeria, Norway and Qatar), 200km offshore pipeline are assumed.

For countries, where long distances for pipeline use are assumed, an individual distance for onshore transportation from typical extraction sites to a selected harbour is assessed. The selected harbours do reflect an average origin estimated for the importing region and do not necessarily reflect the harbour from which the highest amount of crude oil is exported. For countries, for which a shorter transport by pipeline is assumed, a generic distance of 100km is used.

To make the model globally consistent, compared to former studies one single harbour per country was selected to be used independent of the destination (Meili et al. 2018). Therefore, e.g., Port of Origin for Russia is St. Petersburg. Port of origin for Kazakhstan is newly assumed to be in Novorossiysk, as this is the nearest port on the black sea which has a high global export capacity (European Commission 2015).

Some exceptional cases are described in the following subchapters.

An overview on modelled transport distances and assumed ports of origin is given for long distance transports of crude oil to Switzerland (Tab. 3.1) and Europe (Tab. 3.2). In Tab. 3.3 also an overview for an estimate for the global market is provided.

3.5.1 Algeria

An average distance of 700km for pipelines from Hassi Messaoud to the port of Algiers is estimated based on a map of current oil fields.⁶

3.5.2 Argentina

An average distance of 500km for pipelines from onshore sites to the coast is estimated based on a map of current oil fields.⁷

3.5.3 Australia

An average distance of 800km for pipelines from onshore sites to the coast is estimated based on a map of current oil fields.⁸

⁴ Distances for pipeline transport are taken from: www.maps.google.com, online 05.10.2017.

⁵ Distances for oceanic transport are taken from www.searates.com, online 05.10.2017 and <https://sea-distances.org/>, online 23.10.2019.

⁶ https://energy-cg.com/OPEC/Algeria/Algeria_infra_oilgastransexportMar19_hires_Image1x1_EnergyConsultingGroup_ppt.png, online 27.02.2023

⁷ <https://www.equinor.com/where-we-are/argentina>, online 27.02.2023

⁸ https://energy-cg.com/Australia/Australia_OilGasOverview_Aug15_Image1x1_EnergyConsultingGroup_web.png, online 27.02.2023

3.5.4 Azerbaijan

Transport through the Baku–Tbilisi–Ceyhan pipeline to the port of Ceyhan in Turkey is assumed for main exports (estimated length: 1800km)⁹.

3.5.5 Brazil

An average distance of 800km for pipelines from onshore sites to the coast is estimated based on a map of current oil fields.¹⁰

3.5.6 Canada

An average distance of 3000km for pipelines from onshore sites to the coast is estimated based on a map of current oil fields.¹¹

3.5.7 Colombia

An average distance of 800km for pipelines from onshore sites to the coast is estimated based on a map of current oil fields.¹²

3.5.8 Ecuador

An average distance of 300km for pipelines from onshore sites e.g., near Quito to the coast is estimated based on a map of current oil fields.¹³

3.5.9 India

An average distance of 1000km for pipelines from onshore sites e.g., near Ajmer to the coast is estimated based on a map of current oil fields.¹⁴

3.5.10 Iran

An average distance of 400km for pipelines from onshore sites e.g., near Ajmer to the coast is estimated based on a map of current oil fields.¹⁵

3.5.11 Iraq

To be consistent with a global transport model, the average port of origin is assumed to be directly in Iraq, in Basrah. This option is chosen although it is more likely that most crude oil is transported to Europe and Switzerland via an onshore pipeline from Bagdad to the port Ceyhan in the south-east of Turkey (European Commission 2017). For pipeline transport to the port, an average distance of 500km is estimated.

⁹ https://www.azerbaijans.com/content_1030_en.html, online 13.03.2021

¹⁰ https://www.researchgate.net/profile/Gisele_Da_Rocha2/publication/279732210/figure/download/fig4/AS:404577741492232@1473470258586/Map-showing-onshore-and-offshore-Brazilian-Basins-for-conventional-and-unconventional.png, online 27.02.2023

¹¹ https://energy-cg.com/Canada/Thumbnail_Canada/natural_gas_pipelines.png, online 27.02.2023

¹² https://www.esirgroup.com/images/Colombia_Oil_Gas_Map.jpg, online 27.02.2023

¹³ https://images.energy365dino.co.uk/standard/158104_4d84a60850ed4f17b445.jpg, online 27.02.2023

¹⁴ <https://iocl.com/images/pipelines-images/ind.jpg>, online 27.02.2023

¹⁵ <https://www.oilandgas360.com/wp-content/uploads/2015/12/TAFT-Iran-Map.jpg>, online 27.02.2023

¹⁶ https://en.wikipedia.org/wiki/Kirkuk%E2%80%93Ceyhan_Oil_Pipeline, online 01.10.2018

3.5.12 Kazakhstan

Crude oil from Kazakhstan is transported via onshore pipeline to the Black Sea. Port of Novorossiysk is assumed to be the main port of origin (European Commission 2015). A 20km offshore pipeline transport is estimated to cover offshore production. For Import to EU-28, no transport by ship is assumed. For this case, the whole transport is done in onshore pipelines. For import to China the direct pipeline to Korea is estimated with a length of 2000km.¹⁷

3.5.13 Kuwait

As the distance from western boarder to the sea in the east is only about 50km, the average pipeline length for transport is estimated with about 20km.

3.5.14 Libya

An average distance of 200km for pipelines from onshore sites e.g., near Ajmer to the coast is estimated based on a map of current oil fields.¹⁸

3.5.16 Norway

Crude oils from the North Sea are transported through offshore pipelines with an estimated length of 200km to the Norwegian mainland for reloading to oil tankers in Bergen.

3.5.17 Mexico For Mexico, 200 km pipeline offshore and 500 onshore are assumed for transports to the harbour. Port for export of crude oil is assumed to be in Veracruz.

3.5.18 Russia

There are various transport routes for Russian crude oils. In addition to the mainland route through the Druzhba pipeline, crude oil can reach Rotterdam in summer via the Baltic Sea or (all year round) via Odessa through the Black Sea to the Mediterranean Sea.

Main crude oil production in Russia with destination Europe is produced in the Ural and western Siberian region (European Commission 2015). According to the Harvard World Map²¹ (see Fig. 3.1), many large production fields lie in the west and east of Yekaterinburg. Based on this map, it is assumed that oil with destination Europe and Switzerland is produced on average in Yekaterinburg.

For the average European refinery mix it is assumed that crude oil from Russia is mainly refined in Eastern European refineries. As approximation for the destination, the Czech Republic is assumed. This leads to a total of 3800km by pipeline transport onshore. For the transport to Switzerland, to stay consistent with a global transport model, the route with shipping from St. Petersburg to Marseille is modelled. This option is chosen although it is more likely that most crude oil is transported to Switzerland via the Black sea. For transport to China, the Tomsk-Daqing-Pipeline is considered with 2500km.²²

¹⁷ <https://i.insider.com/555365196da8119c29e8a313?width=1000&format=jpeg&auto=webp>, online 27.02.2023

¹⁸ <https://www.worldoil.com/media/15810/libya-map.jpg>, online 27.02.2023

¹⁹ <https://www.export.gov/article?id=Mexico-Upstream-Oil-and-Gas>, online 02.10.2017

²⁰ <https://oilprice.com/Energy/Crude-Oil/Can-Mexico-Reverse-Its-Steep-Output-Decline.html>, online 02.10.2017

²¹ <https://worldmap.harvard.edu/maps/6176>, online 18.01.2018

²² <https://i.insider.com/555365196da8119c29e8a313?width=1000&format=jpeg&auto=webp>, online 27.02.2023

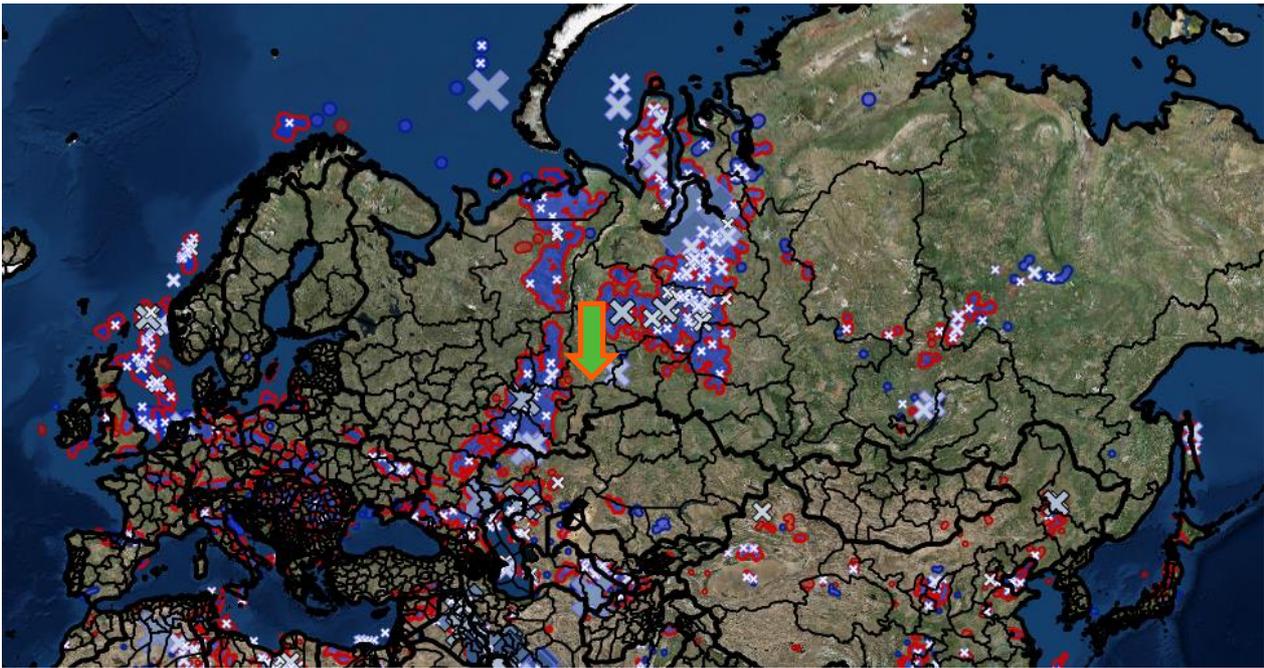


Fig. 3.1 Crude oil production in Russia and Europe according to Harvard World Map.²¹ Arrow in orange and green showing Yekaterinburg as assumption for average origin of crude oil imported from Russia to Europe

3.5.19 Saudi Arabia

Saudi-Arabia transfers its pre-treated crude oil from Abqaiq in the West to East (the Red Sea), via the pipeline Abqaiq-Yanbu with a total length of 1300 km.

3.5.20 Turkmenistan

An average distance of 2000km for pipelines from onshore sites to the Caspian Sea is estimated based on a map of current oil fields.²³

3.5.21 United States of America

For the United States, 1100km onshore pipelines to the port in Houston are estimated based on an online map on drilling sites (Fig. 3.2).

²³ <https://www.eurasiansecurity.com/wp-content/uploads/2015/02/turkmenistan-oil-gas-map.jpg>, online 27.02.2023

²⁴ Imports and Exports 2016: <https://www.eia.gov/tools/faqs/faq.php?id=727&t=6>, online 13.11.2017

²⁵ https://www.eia.gov/dnav/pet/pet_crd_crdpn_adc_mbb1_a.htm, online 18.01.2018

²⁶ Drilling Maps: <https://www.arcgis.com/home/item.html?id=a03b2e1da77c4c93b7cad628c0f268be>, online 13.11.2017

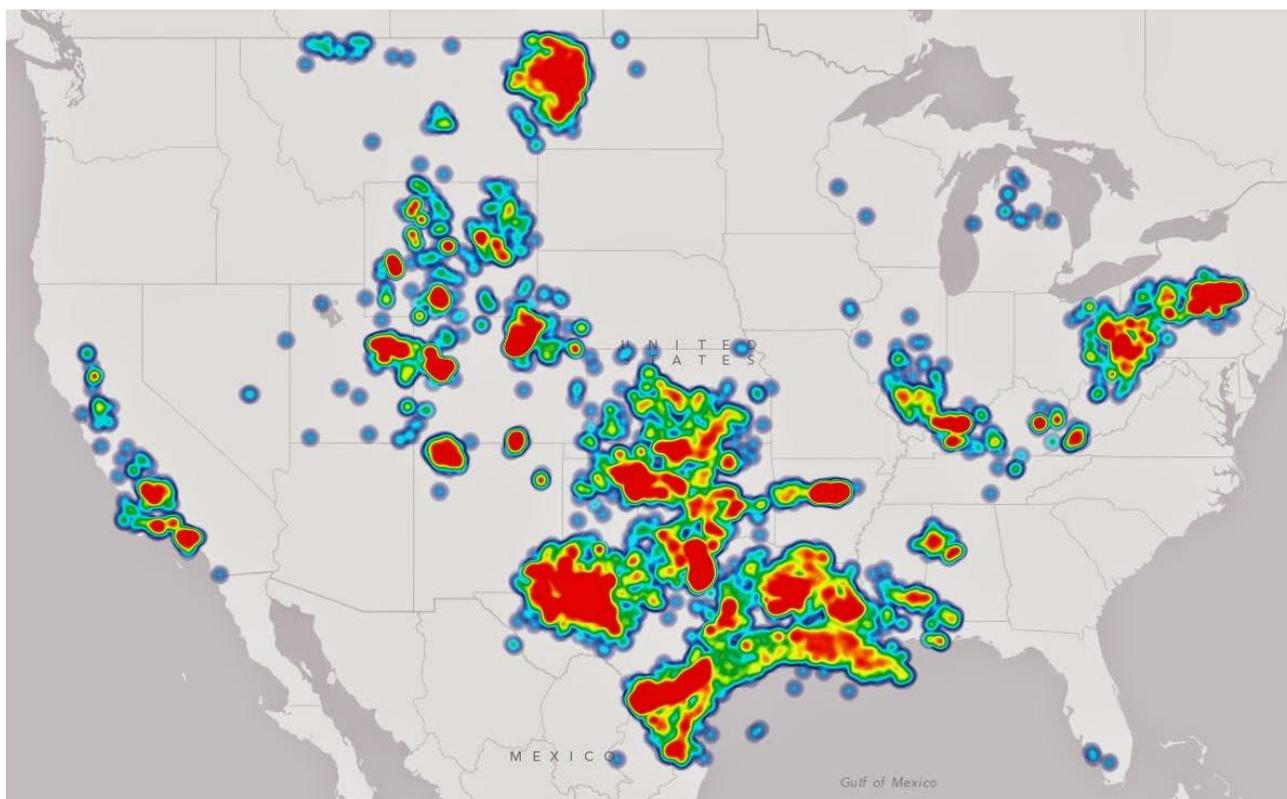


Fig. 3.2 Map of oil & natural gas drilling in the US, 2016, red and yellow colour means high and blue and green colour means lower intensities, according to ArcGIS-data from 2016²⁶

3.5.22 Uzbekistan

An average distance of 2500km for pipelines from onshore sites to the Caspian Sea is estimated based on a map of current oil fields.²⁷

3.7 Transport from extraction site to national regional refinery

For direct transport of crude oil from extraction site to regional refinery, the distances for on- and off-shore pipelines at origin are used (c.f. chapters 3.5 and 3.8).

3.8 Summary for the distances and means of transport

The following tables give an exemplary overview on the data which are used to model a theoretical life cycle inventory of long-distance transports of crude oil to Switzerland (Tab. 3.1), Europe (Tab. 3.2) and the global market (Tab. 3.4). Included are the shares of crude oil transported from the modelled countries of extraction (see chapter 2) and the assumed transport distances by mean of transport.

The import mixes are derived from global, regional and national statistics (Avenegy_Suisse 2020; BP 2020). As only extraction data for some of the countries were modelled, the shares of these countries (c.f. Tab. 2.1 to Tab. 2.4) are extrapolated to match 100% of the import mix

²⁷ <https://www.eurasiansecurity.com/wp-content/uploads/2015/02/turkmenistan-oil-gas-map.jpg>, online 27.02.2023

²⁸ Distance measured on www.maps.google.com, online 05.10.2017.

Where available and plausible, values for transport distances were kept in line with the latest studies (Jungbluth 2007; Meili et al. 2018; Stolz & Frischknecht 2017). Other distances for transport in pipelines and on open sea are taken from online maps^{29,30}.

Tab. 3.1 Overview of transport distances and export shares used for modelling of long-distance transports to Switzerland.

Origin of crude oil transported to CH-region	Port of Origin	Share for market mix in 2021	Distance offshore pipeline origin	Distance onshore pipeline origin	Distance destination port to refinery	Distance shipping
Unit		%	km	km	km	km
Algeria	Algiers	1.8%	-	700	600	800
Kazakhstan	Novorossiysk	2.7%	20	3'400	600	3'400
Libya	Sirtica Terminal	24.7%	20	200	600	1'900
Nigeria	Lagos	39.2%	200	140	600	7'100
United States	Houston	31.7%	20	1'100	600	10'100
Total		100.0%				

²⁹ Distances for pipeline transport are taken from: www.maps.google.com, online 05.10.2017.

³⁰ Distances for oceanic transport are taken from www.searates.com, online 05.10.2017 and <https://sea-distances.org/>, online 23.10.2019.

Tab. 3.2 Overview of transport distances and export shares used for modelling of long-distance transports to Europe.

Origin of crude oil transported to RER-region	Port of Origin	Share for market mix in 2021	Distance offshore pipeline origin	Distance onshore pipeline origin	Distance destination port to refinery	Distance shipping
Unit		%	km	km	km	km
Argentina	Buenos Aires	0.2%	20	500	100	11'800
Azerbaijan	Ceyhan (Mersin)	3.0%	200	1'800	100	6'300
Brazil	Santos	1.0%	20	800	100	10'100
Canada	Quebec	0.7%	20	3'000	100	5'900
Colombia	Tumaco	0.2%	20	800	100	9'800
Germany	Hamburg	0.4%	20	100	-	600
Algeria	Algiers	3.6%	-	700	100	-
Ecuador	Guayaquil	0.2%	20	300	100	10'100
Egypt	Alexandria	1.8%	20	100	100	-
France	Marseille	0.1%	20	100	-	3'800
United Kingdom	Southampton	5.5%	200	100	-	500
Iraq	Basrah	8.2%	-	500	100	2'900
Iran	Bahregan Sar Oilfield	0.1%	20	400	100	12'100
Italy	Trieste	0.6%	20	100	-	5'600
Kazakhstan	Novorossiysk	7.2%	20	3'400	1'400	-
Libya	Sirtica Terminal	3.7%	20	200	100	-
Mexico	Veracruz	1.3%	200	240	100	10'000
Nigeria	Lagos	8.9%	200	140	100	-
Netherlands	Rotterdam	0.1%	200	100	-	-
Norway	Bergen	12.5%	200	200	-	1'100
Poland	Gdansk	0.2%	-	100	-	1'700
Romania	Constanța	0.4%	20	100	-	6'300
Russian Federation	St. Petersburg	24.0%	-	3'800	3'700	-
Saudi Arabia	Ju'aimah	4.9%	20	1'300	100	12'000
Turkmenistan	Ceyhan (plus shipping Turkmenbashi to BAKU)	1.0%	200	2'000	100	6'600
Ukraine	Odessa	0.3%	200	100	-	6'500
United States	Houston	8.9%	20	1'100	100	9'700
Uzbekistan	Ceyhan (plus shipping Turkmenbashi to BAKU)	0.2%	-	2'500	100	6'600
Venezuela	Puerto La Cruz / Jose Petroterminal	0.2%	20	100	100	7'800
Total		100.0%				

Tab. 3.4 Overview of transport distances and export shares used for modelling of long-distance transports to the global market.

Origin of crude oil transported to GLO-region	Port of Origin	Share for market mix in 2021	Distance offshore pipeline origin	Distance onshore pipeline origin	Distance destination port to refinery	Distance shipping
Unit		%	km	km	km	km
United Arab Emirates	Dubai or Abu Dhabi	4.1%		100	79	7'800
Argentina	Buenos Aires	0.7%	20	500	96	15'800
Australia	Perth	0.5%	200	800	38	700
Azerbaijan	Ceyhan (Mersin)	0.9%	200	1'800	91	6'300
Belgium	Antwerp	0.0%	20	100	85	13'500
Bolivia	Arica	0.0%	-	700	96	15'300
Brazil	Santos	3.9%	20	800	96	14'800
Canada	Quebec	6.6%	20	3'000	100	6'400
China	Guangdong	4.9%	20	100	9	600
Colombia	Tumaco	1.0%	20	800	96	13'400
Germany	Hamburg	0.0%	20	100	85	14'000
Algeria	Algiers	1.4%	-	700	92	5'000
Ecuador	Guayaquil	0.6%	20	300	96	13'000
Egypt	Alexandria	0.7%	20	100	92	6'500
Spain	Castellon	0.0%	20	100	85	11'400
France	Marseille	0.0%	20	100	85	11'100
United Kingdom	Southampton	1.0%	200	100	85	13'700
Indonesia	Tanjung Priok	0.8%	20	100	100	4'100
India	Mumbai	0.8%	20	1'000	100	9'000
Iraq	Basrah	5.0%	-	500	93	5'700
Iran	Bahregan Sar Oilfield	4.2%	20	400	83	7'800
Italy	Trieste	0.1%	20	100	85	11'200
Japan	Tokyo	0.0%	20	100	34	3'400
South Korea	Inchon	0.0%	20	100	100	5'000
Kuwait	Shuaiba	3.3%	20	20	66	5'800
Kazakhstan	Novorossiysk	2.1%	20	3'400	1'189	600
Libya	Sirtica Terminal	1.5%	20	200	92	6'100
Mexico	Veracruz	2.4%	200	240	85	5'100
Malaysia	Sungai UdangPort	0.6%	200	100	100	4'100
Nigeria	Lagos	1.9%	200	140	99	10'800
Netherlands	Rotterdam	0.0%	200	100	85	13'500
Norway	Bergen	2.3%	200	200	85	14'000
Oman	Muscat	1.2%	-	100	83	6'800
Peru	Callao	0.1%	-	100	96	14'500
Poland	Gdansk	0.0%	-	100	85	14'700
Qatar	Halul Island	1.8%	200	100	83	7'500
Romania	Constanța	0.0%	20	100	85	10'900
Russian Federation	St. Petersburg	13.3%	-	3'800	2'679	1'200
Saudi Arabia	Ju'aimah	12.8%	20	1'300	73	7'400
Thailand	Sriracha Oil terminals	0.3%	200	100	100	4'400
Turkmenistan	Ceyhan (plus shipping)	0.3%	200	2'000	91	6'600
Turkey	Gemlik	0.1%	20	100	100	12'600
Trinidad and Tobago	Port of Spain	0.0%	20	100	96	13'500
Taiwan	Kaohsiung	0.0%	20	100	100	3'400
Ukraine	Odessa	0.0%	200	100	85	11'100
United States	Houston	17.7%	20	1'100	82	10'100
Uzbekistan	Ceyhan (plus shipping)	0.0%	-	2'500	91	6'600
Venezuela	Puerto La Cruz/ Jose	0.8%	20	100	96	13'100
Total		100.0%				

4 Evaporation Losses for storage and handling

No updates were made in this chapter compared to Meili et al. 2022.

According to information in the former study, for long-distance transport of crude oil, globally a VOC loss of 18 g/t is indicated for storage and handling (Veldt et al. 1992).

According to newer information, this value seems to be too low³¹. According to this source, in 2005, 2.4 billion tons of crude oil was moved by ship, which was roughly 62 % of all crude oil produced. From storage and loading operations roughly 3.2 billion cubic meters of air/hydrocarbon vapours (VOC) are generated per year, equivalent to 5.2 million cubic meters of liquid crude oil if recovered³¹. This is equivalent to 1.4 kg/t (and not g/t) total losses. Out of this only half is VOC and the other half is inert gases. The provider of this information stated in a personal communication that the numbers are based on educated assumptions, derived from the volume of crude oil transported via sea-vessels and crude vapour pressure.

The average of former and current numbers combined with information about vapour composition is taken for the model in this study (see Tab. 4.1). Evaporation losses for storage and handling of oil products are inventoried as a lump sum independent of the transportation distance as they occur mainly during reloading and not during travel.

As these losses are less relevant in the impact assessment for long-distance transport, no further investigations are done regarding this subject.

Tab. 4.1 Composition of vapours from crude oil according to former and current source for modelling (numbers in bold)

	Veldt et al. 1992		John Zink Company		This study
	losses %weight	kg VOC/kg crude oil	losses %weight	kg VOC/kg crude oil	kg VOC/kg crude oil
Total	100.0	1.80E-05	100.0	1.38E-03	
Air/inert	-		51.7	7.11E-04	not considered
Methane	9 (0.5-25)	1.62E-06	0.1	1.38E-06	1.50E-06
Ethane	2.5 (1-6)	4.50E-07	0.2	2.75E-06	1.60E-06
Propane	16±7	2.88E-06	8.7	1.20E-04	6.13E-05
Butane	21±7	3.78E-06	18.1	2.49E-04	1.26E-04
Pentane	30±5	5.40E-06	13.5	1.86E-04	9.56E-05
Hexane	10 (5-13)	1.80E-06	7.7	1.06E-04	5.39E-05
C7 +	7.5±2	1.35E-06		0.00E+00	1.35E-06
Benzene	2.5	4.50E-07		0.00E+00	4.50E-07
Toluene	1.5	2.70E-07		0.00E+00	2.70E-07
NMVOC total		1.80E-05		6.65E-04	3.42E-04

³¹ John Zink Company 2013, online 17.01.2018

www.platts.com/IM.Platts.Content/ProductsServices/ConferenceandEvents/2012/pc379/presentations/d2_4_Marco_Puglisi.pdf

5 Pipeline transports

No updates were commissioned for this chapter compared to Meili et al. 2022.

5.1 Pipeline technology and transport losses

Crude oil losses due to operational spillages in Europe have continued to decline from 3ppm in 1994 to 0.5ppm in 2015 (CONCAWE 2017; Jungbluth 2007). It is assumed, that this is a global trend. Therefore, amount of spilled crude oil and related emissions to soil and water (offshore) are updated in the datasets presented in Tab. 5.1 and Tab. 5.2. The dataset for pipeline onshore for Europe is also used to model pipelines in non-European countries. This assumption is taken because of an assumed small overall relevance and lack of specificecoinvent datasets.

Tab. 5.1 Unit process raw data for transport of crude oil in an onshore pipeline

Name		Location	InfrastructureProcess	Unit	transport, crude oil pipeline, onshore	UncertaintyType	StandardDeviation95%	GeneralComment
Location					RER			
InfrastructureProcess					0			
Unit					tkm			
product	transport, crude oil pipeline, onshore	RER	0	tkm	1.00E+0			
technosphere	electricity, medium voltage, production ENTSO, at grid	ENTSO	0	kWh	2.00E-2	1	1.53	(3,3,5,1,1,BU:1.05); Literature
	pipeline, crude oil, onshore	RER	1	km	9.46E-9	1	3.24	(3,1,5,1,1,BU:3); Literature
emission soil, industrial	Oils, unspecified	-	-	kg	2.65E-9	1	1.51	(2,1,2,1,1,BU:1.5); 0.5ppm average losses due to operational spills, times throughput of 418Mm ³ divided by traffic volume of 79m ³ km, as reported in ConcaWE 2017, p. 8 and 22
	Nitrogen	-	-	kg	2.04E-12	1	1.52	(3,na,na,3,1,BU:1.5); Extrapolation for sum parameter
	Sulfur	-	-	kg	7.08E-12	1	1.52	(3,na,na,3,1,BU:1.5); Extrapolation for sum parameter

Tab. 5.2 Unit process raw data for transport of crude oil in an offshore pipeline

	Name	Location	InfrastructureProcess	Unit	transport, crude oil pipeline, offshore	UncertaintyType StandardDeviation95%		GeneralComment
	Location				OCE			
	InfrastructureProcess				0			
	Unit				tkm			
product	transport, crude oil pipeline, offshore	OCE	0	tkm	1.00E+0			
technosphere	diesel, burned in diesel-electric generating set	GLO	0	MJ	4.50E-1	1	1.53	(3,3,5,1,1,BU:1.05); Literature
	pipeline, crude oil, offshore	OCE	1	km	9.46E-9	1	3.23	(1,1,5,1,1,BU:3); Performance of European pipelines
emission	Oils, unspecified	-	-	kg	2.65E-9	1	2.25	(3,3,1,3,5,BU:1.5); Literature for onshore pipelines, 0.5ppm losses due to operational spills reported in Concawe 2017
water, ocean	BOD5, Biological Oxygen Demand	-	-	kg	8.33E-09	1	1.52	(3,na,na,3,1,BU:1.5); Extrapolation for sum parameter
	COD, Chemical Oxygen Demand	-	-	kg	8.33E-09	1	1.52	(3,na,na,3,1,BU:1.5); Extrapolation for sum parameter
	DOC, Dissolved Organic Carbon	-	-	kg	2.29E-09	1	1.52	(3,na,na,3,1,BU:1.5); Extrapolation for sum parameter
	TOC, Total Organic Carbon	-	-	kg	2.29E-09	1	1.52	(3,na,na,3,1,BU:1.5); Extrapolation for sum parameter
	AOX, Adsorbable Organic Halogen as Cl	-	-	kg	2.72E-14	1	2.47	(3,3,5,3,5,BU:1.5); Extrapolation for sum parameter
	Nitrogen	-	-	kg	2.04E-12	1	2.47	(3,3,5,3,5,BU:1.5); Extrapolation for sum parameter
	Sulfur	-	-	kg	7.08E-12	1	2.47	(3,3,5,3,5,BU:1.5); Extrapolation for sum parameter

5.2 Pipeline infrastructure

No updates were made in this chapter compared to Meili et al. 2022.

For the infrastructure, the formerly consulted literature information on data for pipelines in Tab. 5.3 & Tab. 5.4 , relevant for the environment (specific energy demand, emissions air and water, maintenance, energy carrier of pipeline driving systems etc.) is considered to be still valid (c.f. Jungbluth 2007).

Tab. 5.3 Unit process raw data for pipeline construction, offshore

	Name	Location	Infrastruct	Unit	pipeline, crude oil, offshore	Uncertain	Standard Deviation 95%	GeneralComment						
									Location			OCE		
									InfrastructureProcess			1		
									Unit			km		
product	pipeline, crude oil, offshore	OCE	1	km	1.00E+0									
resource, land	Transformation, from seabed, unspecified	-	-	m2	1.10E+2	1	2.29	(3,3,5,1,3,na); Calculation for gas pipeline						
	Transformation, to industrial area, benthos	-	-	m2	1.10E+2	1	2.29	(3,3,5,1,3,na); Calculation for gas pipeline						
	Occupation, industrial area, benthos	-	-	m2a	3.30E+3	1	1.84	(3,3,5,1,3,na); Calculation for 30a use						
resource, in water	Water, unspecified natural origin, GLO	-	-	m3	1.87E+2	1	1.51	(2,3,5,1,1,na); Environmental report						
technosphere	diesel, burned in building machine	GLO	0	MJ	3.34E+6	1	1.51	(2,3,5,1,1,na); Environmental report						
	drawing of pipes, steel	RER	0	kg	4.00E+5	1	1.53	(3,3,5,3,1,na); Estimation						
	concrete, sole plate and foundation, at plant	CH	0	m3	4.91E+1	1	1.53	(3,3,5,3,1,na); Literature						
	sand, at mine	CH	0	kg	1.75E+5	1	1.53	(3,3,5,3,1,na); Literature						
	steel, low-alloyed, at plant	RER	0	kg	4.00E+4	1	1.53	(3,3,5,3,1,na); Literature						
	reinforcing steel, at plant	RER	0	kg	3.60E+5	1	1.53	(3,3,5,3,1,na); Literature						
	aluminium, production mix, cast alloy, at plant	RER	0	kg	3.32E+3	1	10.80	(5,5,5,1,1,na); Estimation for aluminium anode, basic uncertainty estimated = 10						
	cast iron, at plant	RER	0	kg	4.20E+0	1	10.80	(5,5,5,1,1,na); Estimation for aluminium anode, basic uncertainty estimated = 10						
	MG-silicon, at plant	NO	0	kg	5.25E+0	1	10.80	(5,5,5,1,1,na); Estimation for aluminium anode, basic uncertainty estimated = 10						
	copper, at regional storage	RER	0	kg	2.10E-1	1	10.80	(5,5,5,1,1,na); Estimation for aluminium anode, basic uncertainty estimated = 10						
	zinc, primary, at regional storage	RER	0	kg	1.75E+2	1	10.80	(5,5,5,1,1,na); Estimation for aluminium anode, basic uncertainty estimated = 10						
	bitumen, at refinery	RER	0	kg	9.00E+4	1	1.53	(3,3,5,3,1,na); Literature						
	disposal, concrete, 5% water, to inert material landfill	CH	0	kg	1.08E+5	1	1.53	(3,3,5,3,1,na); Literature						
	disposal, bitumen, 1.4% water, to sanitary landfill	CH	0	kg	9.00E+4	1	1.53	(3,3,5,3,1,na); Literature						
	disposal, municipal solid waste, 22.9% water, to municipal incineration	CH	0	kg	4.84E+3	1	1.51	(2,3,5,1,1,na); Environmental report						
	disposal, hazardous waste, 25% water, to hazardous waste incineration	CH	0	kg	3.53E+3	1	1.51	(2,3,5,1,1,na); Environmental report						
	treatment, sewage, from residence, to wastewater treatment, class 2	CH	0	m3	1.87E+2	1	1.51	(2,3,5,1,1,na); Environmental report						
	transport, lorry >16t, fleet average	RER	0	tkm	7.77E+4	1	2.38	(4,5,5,5,3,na); Standard distance 100km						
	transport, freight, rail	RER	0	tkm	4.01E+5	1	2.38	(4,5,5,5,3,na); Standard distance 600km						
emission water, ocean	Aluminium	-	-	kg	2.82E+3	1	10.80	(5,5,5,1,1,na); Estimation 85% utilisation of anode						
	Iron	-	-	kg	3.57E+0	1	10.80	(5,5,5,1,1,na); Estimation 85% utilisation of anode						
	Silicon	-	-	kg	4.46E+0	1	10.80	(5,5,5,1,1,na); Estimation 85% utilisation of anode						
	Copper	-	-	kg	1.79E-1	1	10.80	(5,5,5,1,1,na); Estimation 85% utilisation of anode						
	Zinc	-	-	kg	1.49E+2	1	10.80	(5,5,5,1,1,na); Estimation 85% utilisation of anode						
	Titanium	-	-	kg	5.99E-1	1	10.80	(5,5,5,1,1,na); Estimation 85% utilisation of anode						
	weight			kg	5.12E+5									

Tab. 5.4 Unit process raw data for pipeline construction, onshore

		Location	InfrastructureProcess	Unit	pipeline, crude oil, onshore	Uncertainty StandardDeviation95%	GeneralComment	
Name								
Location					RER			
InfrastructureProcess					1			
Unit					km			
product	pipeline, crude oil, onshore	RER	1	km	1.00E+0			
resource, land	Transformation, from forest, unspecified	-	-	m2	2.00E+3	1	2.52	(3,3,5,1,3,na); Calculation for gas pipeline
	Transformation, to heterogeneous, agricultural	-	-	m2	2.00E+3	1	1.89	(3,3,5,1,3,na); Calculation for gas pipeline
	Occupation, construction site	-	-	m2a	3.33E+3	1	2.08	(3,3,5,1,3,na); Occupation during construction
resource, in water	Water, unspecified natural origin, GLO	-	-	m3	8.05E+2	1	1.79	(2,3,5,1,1,na); Environmental report
technosphere	diesel, burned in building machine	GLO	0	MJ	2.60E+6	1	1.79	(2,3,5,1,1,na); Environmental report
	drawing of pipes, steel	RER	0	kg	1.40E+5	1	1.80	(3,3,5,3,1,na); Estimation
	sand, at mine	CH	0	kg	6.60E+5	1	1.80	(3,3,5,3,1,na); Literature
	steel, low-alloyed, at plant	RER	0	kg	1.50E+4	1	1.80	(3,3,5,3,1,na); Literature
	reinforcing steel, at plant	RER	0	kg	1.25E+5	1	1.80	(3,3,5,3,1,na); Literature
	disposal, municipal solid waste, 22.9% water, to municipal incineration	CH	0	kg	1.26E+3	1	1.79	(2,3,5,1,1,na); Environmental report
	disposal, hazardous waste, 25% water, to hazardous waste incineration	CH	0	kg	1.13E+3	1	1.79	(2,3,5,1,1,na); Environmental report
	treatment, sewage, from residence, to wastewater treatment, class 2	CH	0	m3	8.05E+2	1	1.79	(2,3,5,1,1,na); Environmental report
	transport, lorry >16t, fleet average	RER	0	tkm	8.00E+4	1	2.61	(4,5,5,5,3,na); Standard distance 100km
	transport, freight, rail	RER	0	tkm	4.80E+5	1	2.61	(4,5,5,5,3,na); Standard distance 600km

6 Summary of life cycle inventory data

In this chapter exemplary life cycle inventories for modelled and updated processes are presented. All data are provided as unit process raw data in the EcoSpold v1 format (unit process in SimaPro). The electronic data is including full EcoSpold v1 documentation. For each investigated process, two types of tables (X-Process and X-Exchange) are provided in this report. Tab. 6.1 to Tab. 6.4 show the full life cycle inventory data for the newly modelled and updated processes. Tab. 6.5 contains Meta-information about the newly modelled and updated processes.

Tab. 6.1 Unit process raw data for produced crude oil transported to refineries in Switzerland.

CH, market	401	InputGroup	OutputGroup	Name	Location	Unit	crude oil, market mix, at long distance transport	UncertaintyType	Standard-Deviation95%	GeneralComment
	662			Location			CH			
	403			Unit			kg			
		-	0	crude oil, market mix, at long distance transport	CH	kg	1.00E+0			
		5	-	crude oil, at production	DZ	kg	1.78%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5	-	crude oil, at production	KZ	kg	2.72%	1	1.21	(1,1,1,1,3,BU:1.05); Crude oil, excluding losses in transport
		5	-	crude oil, at production	LY	kg	24.64%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5	-	crude oil, at production	NG	kg	39.16%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5	-	crude oil, at production	US	kg	31.71%	1	1.21	(1,1,1,1,3,BU:1.05); Crude oil, excluding losses in transport
losses		5	-	crude oil, market mix, at long distance transport	CH	kg	3.42E-4	1	1.21	(1,1,2,3,3,BU:1.05); Losses in transport according to Concaawe 2017
transport		5	-	transport, transoceanic tanker	OCE	tkm	6.51E+0	1	2.06	(3,2,1,3,3,BU:2); Calculation based on estimated shipping route and pipelines according to searates.com and export data for 2021.
		5	-	transport, crude oil pipeline, offshore	OCE	tkm	9.01E-2	1	1.24	(3,2,1,3,3,BU:1.05); Calculation based on estimated shipping route and pipelines according to searates.com and export data for 2021.
		5	-	transport, crude oil pipeline, onshore	RER	tkm	1.16E+0	1	1.24	(3,2,1,3,3,BU:1.05); Calculation based on estimated shipping route and pipelines according to searates.com and export data for 2021.
air, low population		-	4	Hydrocarbons, aliphatic, alkanes, unspecified	-	kg	1.35E-6	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		-	4	Benzene	-	kg	4.50E-7	1	3.07	(3,4,4,1,1,BU:3); Evaporation losses for storage and handling
		-	4	Butane	-	kg	1.26E-4	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		-	4	Methane, fossil	-	kg	1.50E-6	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		-	4	Ethane	-	kg	1.60E-6	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		-	4	Hexane	-	kg	5.39E-5	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		-	4	Pentane	-	kg	9.56E-5	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		-	4	Propane	-	kg	6.13E-5	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		-	4	Toluene	-	kg	2.70E-7	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling

Tab. 6.2 Unit process raw data for produced crude oil transported to refineries in Europe.

RER, market	401	InputGroup	OutputGroup	Name	Location	Unit	crude oil, market mix, at long distance transport	UncertaintyType	Standard-Deviation95%	GeneralComment
	662			Location			RER			
	403			Unit			kg			
				- 0 crude oil, market mix, at long distance transport	RER	kg	1.00E+0			
				5 - crude oil, at production	AR	kg	0.20%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	AZ	kg	3.10%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	BR	kg	1.06%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	CA	kg	0.746%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	CO	kg	0.26%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	DE	kg	0.43%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	DZ	kg	3.82%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	EC	kg	0.17%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	EG	kg	1.94%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	FR	kg	0.11%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	GB	kg	5.74%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	IQ	kg	8.65%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	IR	kg	0.10%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	IT	kg	0.68%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	KZ	kg	7.60%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	LY	kg	3.92%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	MX	kg	1.39%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	NG	kg	4.47%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	NL	kg	0.16%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	NO	kg	13.18%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	PL	kg	0.20%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	RO	kg	0.47%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	RU	kg	25.21%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	SA	kg	5.18%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	TM	kg	1.06%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	UA	kg	0.34%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	US	kg	9.35%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	UZ	kg	0.24%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
				5 - crude oil, at production	VE	kg	0.23%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
losses				5 - crude oil, market mix, at long distance transport	RER	kg	3.42E-4	1	1.21	(1,1,2,3,3,BU:1.05); Losses in transport according to Concawe 2017
transport				5 - transport, transoceanic tanker	OCE	tkm	3.24E+0	1	2.06	(3,2,1,3,3,BU:2); Calculation based on estimated shipping route and pipelines according to searates.com and export data for 2021.
				5 - transport, crude oil pipeline, offshore	OCE	tkm	6.96E-2	1	1.24	(3,2,1,3,3,BU:1.05); Calculation based on estimated shipping route and pipelines according to searates.com and export data for 2021.
				5 - transport, crude oil pipeline, onshore	RER	tkm	2.71E+0	1	1.24	(3,2,1,3,3,BU:1.05); Calculation based on estimated shipping route and pipelines according to searates.com and export data for 2021.
air, low population				- 4 Hydrocarbons, aliphatic, alkanes, unspecified	-	kg	1.35E-6	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
				- 4 Benzene	-	kg	4.50E-7	1	3.07	(3,4,4,1,1,BU:3); Evaporation losses for storage and handling
				- 4 Butane	-	kg	1.26E-4	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
				- 4 Methane, fossil	-	kg	1.50E-6	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
				- 4 Ethane	-	kg	1.60E-6	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
				- 4 Hexane	-	kg	5.39E-5	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
				- 4 Pentane	-	kg	9.56E-5	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
				- 4 Propane	-	kg	6.13E-5	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
				- 4 Toluene	-	kg	2.70E-7	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling

Tab. 6.4 Unit process raw data for produced crude oil transported to refineries in global area.

GLO, market	401	InputGroup	OutputGroup	Name	Location	Unit	crude oil, market mix, at long distance transport	UncertaintyType	Standard-Deviation95%	GeneralComment
	662			Location			GLO			
	403			Unit			kg			
		- 0		crude oil, market mix, at long distance transport	GLO	kg	1.00E+0			
extraction mix from:		5		crude oil, at production	AE	kg	4.08%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	AR	kg	0.72%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	AU	kg	0.45%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	AZ	kg	0.87%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	BR	kg	3.89%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	CA	kg	6.634%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	CN	kg	4.94%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	CO	kg	0.97%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	DZ	kg	1.44%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	EC	kg	0.63%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	EG	kg	0.74%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	GB	kg	1.02%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	ID	kg	0.84%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	IN	kg	0.84%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	IQ	kg	4.99%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	IR	kg	4.16%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	IT	kg	0.12%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	KW	kg	3.26%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	KZ	kg	2.14%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	LY	kg	1.48%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	MX	kg	2.40%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	MY	kg	0.64%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	NG	kg	1.94%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	NO	kg	2.33%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	OM	kg	1.16%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	PE	kg	0.13%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	QA	kg	1.82%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	RU	kg	13.32%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	SA	kg	12.79%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	TH	kg	0.35%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	TM	kg	0.30%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	TR	kg	0.11%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	US	kg	17.66%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
		5		crude oil, at production	VE	kg	0.83%	1	1.21	(1,1,1,3,3,BU:1.05); Crude oil, excluding losses in transport
losses		5		crude oil, market mix, at long distance transport	GLO	kg	3.42E-4	1	1.21	(1,1,2,3,3,BU:1.05); Losses in transport according to Concawe 2017
transport		5		transport, transoceanic tanker	OCE	tkm	3.18E+0	1	2.06	(3,2,1,3,3,BU:2); Calculation based on estimated shipping route and pipelines according to searates.com and export data for 2021.
		5		transport, crude oil pipeline, offshore	OCE	tkm	4.80E-2	1	1.24	(3,2,1,3,3,BU:1.05); Calculation based on estimated shipping route and pipelines according to searates.com and export data for 2021.
		5		transport, crude oil pipeline, onshore	RER	tkm	1.57E+0	1	1.24	(3,2,1,3,3,BU:1.05); Calculation based on estimated shipping route and pipelines according to searates.com and export data for 2021.
air, low population		- 4		Hydrocarbons, aliphatic, alkanes, unspecified	-	kg	1.35E-6	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		- 4		Benzene	-	kg	4.50E-7	1	3.07	(3,4,4,1,1,BU:3); Evaporation losses for storage and handling
		- 4		Butane	-	kg	1.26E-4	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		- 4		Methane, fossil	-	kg	1.50E-6	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		- 4		Ethane	-	kg	1.60E-6	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		- 4		Hexane	-	kg	5.39E-5	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		- 4		Pentane	-	kg	9.56E-5	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		- 4		Propane	-	kg	6.13E-5	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling
		- 4		Toluene	-	kg	2.70E-7	1	1.59	(3,4,4,1,1,BU:1.5); Evaporation losses for storage and handling

Tab. 6.5 Meta information (X-Process) for the investigated life cycle inventories.

ReferenceFunction	Name	crude oil, import mix, at long distance transport	crude oil, import mix, at long distance transport	crude oil, import mix, at long distance transport
Geography	Location	CH	RER	GLO
ReferenceFunction	InfrastructureProcess	0	0	0
ReferenceFunction	Unit	kg	kg	kg
TimePeriod	IncludedProcesses	Transportation of crude oil from exploration sites to refineries in Swiss-region. Includes transport service requirements and emissions from oil handling and evaporation.	Transportation of crude oil from exploration sites to refineries in European-region. Includes transport service requirements and emissions from oil handling and evaporation.	Transportation of crude oil from exploration sites to refineries in global region. Includes transport service requirements and emissions from oil handling and evaporation.
	GeneralComment	Calculation for transport distances assuming transport by pipeline offshore and onshore as well as sea transport in tanker. Sites and modes of transportation based on the supply situation in 2021.	Calculation for transport distances assuming transport by pipeline offshore and onshore as well as sea transport in tanker. Sites and modes of transportation based on the supply situation in 2021.	Calculation for transport distances assuming transport by pipeline offshore and onshore as well as sea transport in tanker. Sites and modes of transportation based on the supply situation in 2021.
	InfrastructureIncluded	1	1	1
	Category	oil	oil	oil
	SubCategory	transport	transport	transport
	StartDate	2021	2021	2021
	EndDate	2023	2023	2023
DataValidForEntirePeriod	1	1	1	
Geography	OtherPeriodText	Transport modes investigated for 2021.	Transport modes investigated for 2021.	Transport modes investigated for 2021.
	Text	Calculations include production and transport of crude oil from 5 countries.	Calculations include production and transport of crude oil from 48 countries.	Calculations include production and transport of crude oil from 49 countries.
Technology	Text	Operation of crude oil pipelines by electricity.	Operation of crude oil pipelines by electricity.	Operation of crude oil pipelines by electricity.
	ProductionVolume	2.3 million tons of directly imported crude oil to Switzerland in 2021.	578 million tons of directly imported crude oil to the European region in 2021.	4047 million tons of directly imported crude oil globally in 2021.
ecoinvent v3	SamplingProcedure	Literature. Online calculators for distances.	Literature. Online calculators for distances.	Literature. Online calculators for distances.
	Extrapolations	none	none	none
	UncertaintyAdjustments	none	none	none
	ProductionVolumeNumber	2.3	578	2
	ProductionVolumeText	Megatons of oil transported in 2021	Megatons of oil transported in 2021	Megatons of oil transported in 2021

7 Outlook

Due to the availability of more specific national data on flaring of associated petroleum gas (APG) and unintentional methane emissions during oil production, and its high relevance for the country-specific environmental impacts of crude oil extraction, the composition of the crude oil import mix gets a higher importance.

The Russian war in Ukraine which started in 2022 leads to an important shift in the supply situation for this year and the years to follow. It is recommended to investigate the supply situation in 2023 as soon as statistical data are available.

It would be recommended to update the LCI for the crude oil import mix regularly to monitor the environmental impacts related to crude oil supply in Switzerland and Europe.

Some feedback to the present models indicated that data for shipping of crude oil and especially associated sulphur dioxide emissions might be outdated and not reflecting implementation of the IMO 2020 reduction in maximum sulphur content for marine fuel. Controlling this was out of the scope of this project. Such an update would be recommended, based on latest literature (e.g. Rajabi et al. 2020). It might also be part of a general update project for transport processes of sea transports.

The LCI is built up for different life cycle stages. It would be recommended to do an assessment and interpretation of the global warming potential for the full chain, in order to better understand possible deviations from data sources like the analysis in the world energy outlook 2018 (IEA 2018, page 486ff).

³² The fundament of this database is ecoinvent v2.2. Updates and data published on www.lc-inventories.ch as well as further studies available on www.treeze.ch are incorporated in this database UVEK LCI Data 2018.

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